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D350-764-011
Job Sheet 196331



Part No: D350-764-011

Job Qty: 1 pcs

Part Name: Rear Seat Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/11/19

Job Tracking No:

Due Date: 7/19/19

Created By: Marie Lajeunesse

Type: Stock *SOLD*

Description: STOP

Note: DWG REV B IPP REV:A New issue 07-10-11 DD verified by EC IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		7/19/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

DP 11" 7 9 2019



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Container No: S201014



Part: D350-764-011

Job No: 196331

Serial No/Batch: S201014

Revision: B

Inspector:

Exp Date:

Instructions: FAA STC SR00211SE 18/10/17 TC STC SH95-

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				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	7/19/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	JUL 29 2019
				QC 4 - 46	
				QC 4 - 68	DAS
				QC 4 - 72	75
				QC 4 - 74	9-89
130 Packaging 3-1 - Stock - B4B	1 pcs	7/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	JUL 29 2019
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	DAS
				Packaging 3 - 10 - B4B	75
				Packaging 3 - 11 - B4B	9-89
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	7/19/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21
					9-89
140 QC 21 - FG	1 pcs	7/19/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21
					9-89
Part Op 120 - (QC4- 100% Inspect kits for completeness) Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-764-011 Location: FG029 135 - Photocopy bluefile & type labels per PPP D350-764-011 CHG002 140 - (QC21- Final Inspection - Work Order Release)					

mast. unit + 011072

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	S057257
AN3-3A	Bolt	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	S197548
AN3-3A	Bolt	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	S197548
AN3-10A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S197548
AN373-7	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S197548
CCR264SS3-3	Cherry Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	S057257
CR3212-4-2	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S057257
CR3212-5-04	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S150730
CR3212-5-07	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S150730
12851	3/4" Velcro Strip	2.6680 R (2.668 ea)	110-Packaging 1 - Pick Kit	S057257
D3370-3-1	Doubler	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	S1007174
D33635-3-1	Shoulder Harness	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S1007174
D33637-3-1	Bracket Assembly	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-1	Bracket	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-1	Bushing	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-1	Doubler	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-2	Doubler	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-3	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-4	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-5	Belt Guide	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-6	Belt Guide	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-7	Cover	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-8	Cover	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-9	Cover RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-10	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-11	Stiffener	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-12	Stiffener	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-13	Shim	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S1007174
D33638-3-14	Guide Tool	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S1007174
MS20426AD3-3	Rivet	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	S150730
MS20426AD4-4	Rivet	100 Ea (100 ea)	110-Packaging 1 - Pick Kit	S150730
MS20426AD4-4	Rivet	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	S150730
MS20470AS-4	Rivet, Universal Head	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S150730
MS21072-L3	Nut Plate	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	S150730
MS21072-L3	Nut Plate	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S150730
MS35203-23T	Screw	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S150730
NAS1143D000001	Washer	40 Ea (40 ea)	110-Packaging 1 - Pick Kit	S150730
NAS1143D000001	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S150730

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	ALS4-1032-130	16	7,357	0
	AN3-3A	32	190	0
	AN3-6A	16	250	0
	AN4-10A	4	162	0
	AN970-6	4	242	0
	CCR264SS3-3	16	159	0
	CR3212-4-2	4	106	0
	CR3212-5-04	4	104	0
	CR3212-5-07	4	17	0
	D2854	3	51	0
	D3578-041	16	42	0
	D3636-041	4	0	0
	D3637-041	4	11	0
	D3637-3	4	0	0
	D3638-1	4	18	0
	D3639-1	1	0	0
	D3639-2	1	11	0
	D3639-3	1	6	0
	D3639-4	1	13	0
	D3640-1	2	23	0
	D3640-3	2	23	0
	D3641-1	2	7	0
	D3641-3	1	4	0
	D3641-4	1	5	0
	D3642-1	2	7	0
	D3643-1	1	4	0
	D3643-2	1	4	0
	D3644-1	2	12	0
	D3657-1	1	12	0
	MS20426AD3-3	32	7,420	0
	MS20426AD4-4	106	1,930	0
	MS20426AD4-6	28	1,082	0
	MS20470AD4-6	8	4,391	0
	MS21059L3	16	266	0
	MS21072-L3	8	70	0
	MS35206-267	8	31	0
	NAS1149D0363J	48	1,268	0
	NAS1149D0963J	4	434	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____	Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐
		Completed By			
		Lead hand / Supervisor		QC / QA Coordinator	